

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date: 09.04.09	Job No.: 00251	ADR Yes/No: Y	ADR Date: 09.06.03	ECN #: 09- 563
Product No.: D206-781 / D407-781		Created By: PH	Approved By: NW	
Product Name: Interior Trim Kits		Checked By: [Signature]	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	LL 09.04.14
Production Engineering Coord	Y	DL	DL 09.04.15
Production Document Control	Y	JLD	JLD 09.04.24
Customer Technical Support	N		

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	Y	SW	SW 09.04.24
Customer Order Processing	N		

Reason for Change:
Update to parts used in D206-781 / D407-781 Interior Trim Kits

Documents Affected:
Release:
IIN-D407-781 Rev B, ICA-D407-781 Rev 1, D3822 Rev B,
D3823 Rev B, D3824 Rev B, D3835 Rev B, D3845 Rev B,
D3850 Rev B

PARTS MUST COMPLY ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y	PH	Remove under review from blue files	09.04.09 PH
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		09.04.13 KJ
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.04.13 KJ
10	Update Controlled PDF Files	Y	KJ		09.04.13 KJ
11	Update Master Document List (MDL)	Y	PH		09.04.09 PH
12	Update Document Record (DR)	Y	PH		
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	Y	KJ	A/R	NOT READ 09.04.13 KJ
20	Update Grey Project Binder	Y	KJ		09.04.13 KJ
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		09.04.13 KJ
22					
23					

Description / Action:
- Components in the D206-781-161 kits have been revised (see attached)
- All parts and kits in stock should be made IAW the latest drawings as listed on MDL-D407-781 Rev B

ECN Verified & Complete: [Signature]

Date: 09/04/24

5.0 PARTS LIST

Ref ELN 09-563

5.1 BELL 206 A/B

D206-781-111/-113/-115/-117 UTILITY KITS

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
X				D206-781-111	UTILITY KIT W/O ROTOR BRAKE
	X			D206-781-113	UTILITY KIT W/ ROTOR BRAKE
		X		D206-781-115	UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE
			X	D206-781-117	UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE
1		1		D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	1		1	D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
1	1	1	1	D206-781-151	VERTICAL TUNNEL KIT
1	1	1	1	D206-781-161	REAR OVERHEAD KIT
1	1			D206-781-171	HAT BIN KIT
		1	1	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE

revised @
Rev B

D206-781-141/-143/-151/-161/-171/-173 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Part Number	Description
X						D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	X					D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X				D206-781-151	VERTICAL TUNNEL KIT
			X			D206-781-161	REAR OVERHEAD KIT
				X		D206-781-171	HAT BIN KIT
					X	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
1						D3821-1	PANEL - W/O ROTOR BRAKE
	1					D3821-3	PANEL - W/ ROTOR BRAKE
4	4					NAS388-6-8P	SCREW
4	4					NAS391B6P	WASHER
		1				D3822-1	VERTICAL TUNNEL, LH
		1				D3822-2	VERTICAL TUNNEL, RH
		1				D3822-3	VERTICAL TUNNEL, AFT CENTER
		1				D3822-5	VERTICAL TUNNEL, TOP
		1				D3822-7	VERTICAL TUNNEL, LOWER
		2				D3800-1-100-800	LOOP STRIP
		2				D3800-3-100-800	HOOK STRIP
		4				NAS388-6-8P	SCREW
		14				NAS388-6-12P	SCREW
		18				NAS391B6P	WASHER
		4				ALS4-632-80	INSERT
		8				ALS4-632-130	INSERT
			1			D3823-1	REAR OVERHEAD, LH
			1			D3823-2	REAR OVERHEAD, RH
			1			D3823-3	REAR OVERHEAD, CENTER
			10			AN525-10R24	SCREW
			10			NAS43DD3-68	SPACER

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Revision: B

Date: 09.02.19

				1		D3824-1	HAT BIN
					1	D3824-3	HAT BIN
				6	6	D3851-1	DOUBLER
				4	4	AN525-10R10	SCREW

5.2 BELL 206 L/L1

Qty -371	Part Number	Description
X	D206-781-371	HAT BIN KIT
1	D3845-1	HAT BIN
6	D3851-1	DOUBLER
4	AN525-10R14	SCREW

Ref. Ecn 09-563

5.3 BELL 206 L3/L4

Qty -571	Part Number	Description
X	D206-781-571	HAT BIN KIT
1	D3850-1	HAT BIN
6	D3851-1	DOUBLER
4	AN525-10R8	SCREW

5.4 BELL 407

Qty -771	Part Number	Description
X	D407-781-771	HAT BIN KIT
1	D3835-1	HAT BIN
4	D3851-1	DOUBLER
2	AN525-10R7	SCREW